

Work Order ID 113920

February-26-14 9:22:29 AM

113920

Page 1

Item ID: D350-616-011

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Full Emergency Litter

Start Date: 2/26/14 Start Qty: 1.00

1

Cust Item ID:

Required Date: 2/28/14 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D350-616

G

100

Document Control

0.00

100

DC

Doc.Control -USB or Paperwork

Memo

Photocopy bluefile and create labels per PPP D350-616-011
CHG006

0.00

APR 08 2014
REFERENCE ONLY

DAS
06
9-89

HLJ 14-04-08

101

0.00

101

Small Fab

Small Fab

Memo

1- Assemble as per Dwg D2370

0.00

2- Transfer drill using D4812-041 as template and open to size 0.257" as per
Dwg D2370 AND DT9935 DRILL JIG

3- Ensure fit of D4812-041 and remove for shipping

D4812-041 MUST STAY WITH LITTER FRAME

4- Deburr

1

FT
14-02-27



Work Order ID 113920

February-26-14 9:22:29 AM

113920

Page 2

Item ID: D350-615-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Full Emergency Litter

Start Date: 2/26/14 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 2/28/14 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

105

QC5- Inspect part completeness to step on W/O

0.00

105

QC

Memo

0.00

Quality Control

119

Pick Kit

0.00

119

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

DAS
31
9-89

APR 08 2014



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Page 3

Item ID: D350-616-011 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Full Emergency Litter
 Start Date: 2/26/14 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 2/28/14 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-616-011								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

DAS
06
9-89

APR 08 2014

DAS
31
9-89

MLJ 14-07-08
 JMF 14-4-7



Picklist Print

February-26-14 9:22:28 AM

Page 1

Work Order ID: 113920

113920

Parent Item: D350-616-011

D350-616-011

Parent Item Name: Full Emergency Litter

Start Date: 2/26/14

Required Date: 2/28/14

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP E03.04.04ReformatKJ/RF

IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP REV:G

13.05.21 AS PER DWG REV.G DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D2370-1		Manufactured	No				Each	2.0000		1			
D2370-1									**				
Litter Frame Assembly													

Location

Loc Qty

Loc Code

ST146A 112930
107743
st196a
110564

1
1
1
1

1

D350-616-013

Manufactured No

Each

0.0000

1

D350-616-013

Deck Plate & Tie Down

DAS
31
9-89

11471 114179

D4812-041

Manufactured No

Each

8.0000

1

D4812-041

Patient Stop Assembly

FF 14-02-27

Location

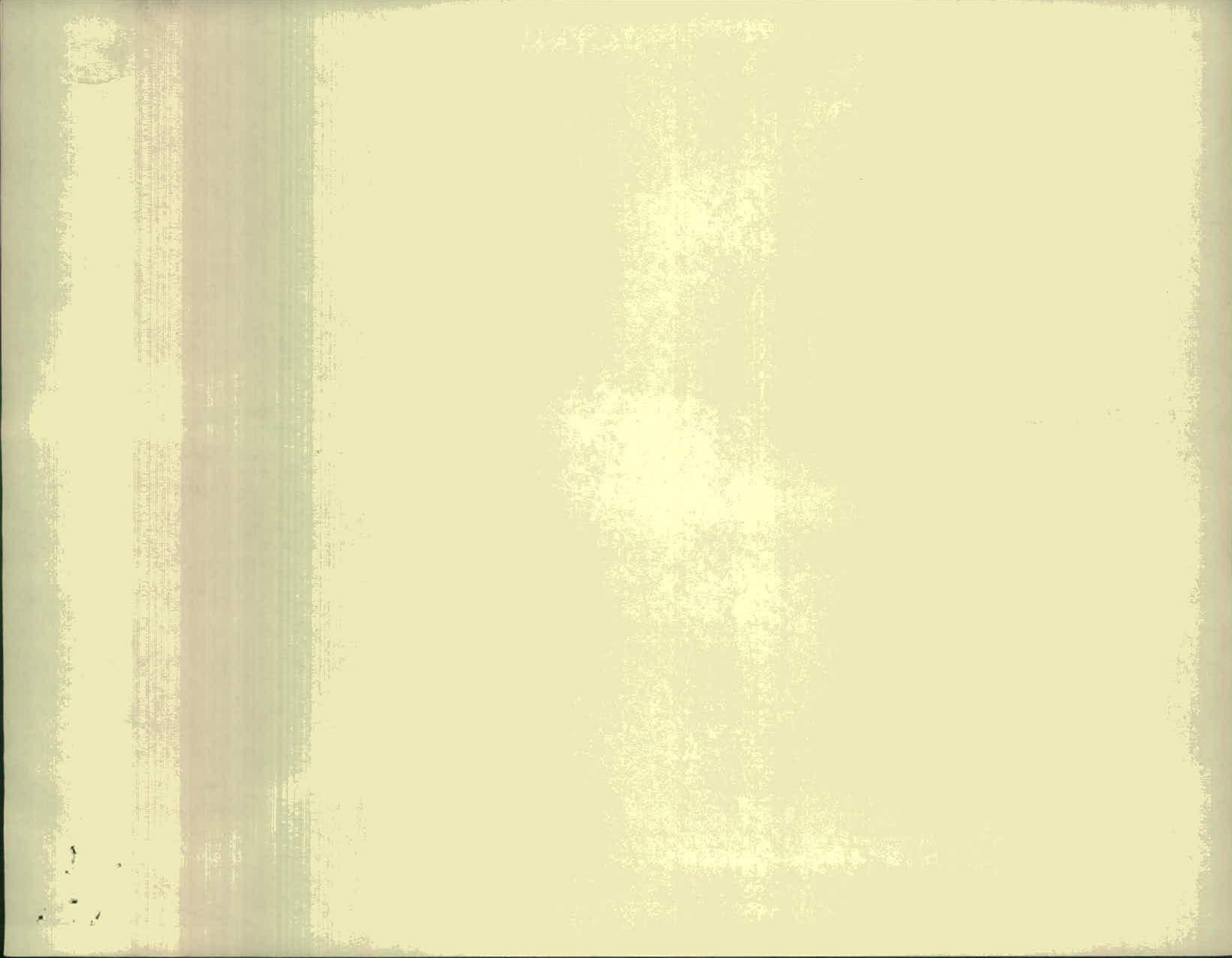
Loc Qty

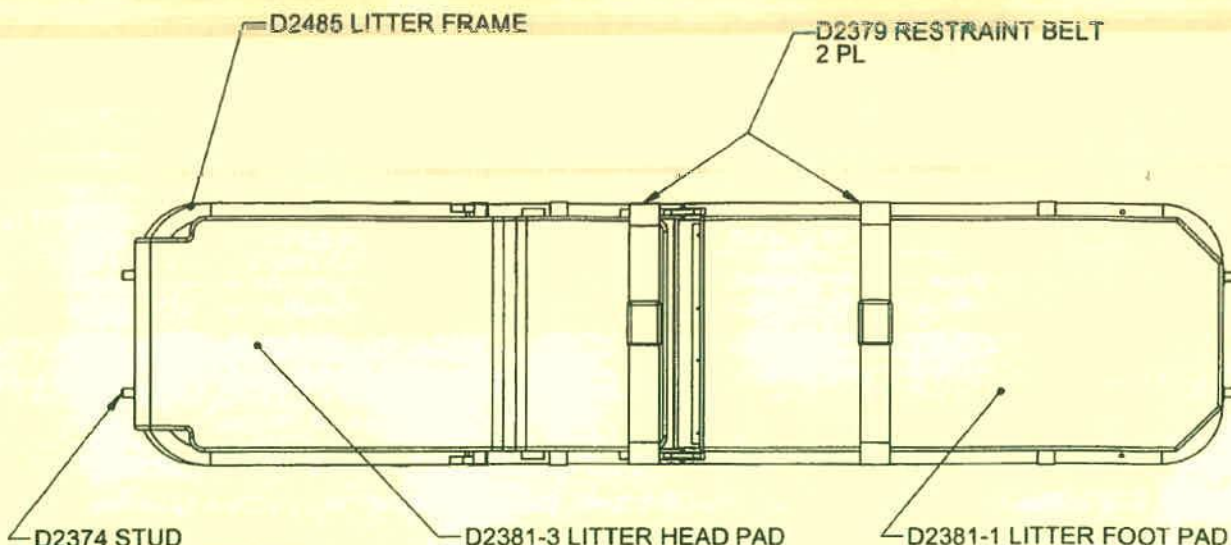
Loc Code

st196a
111828
ST229
111829

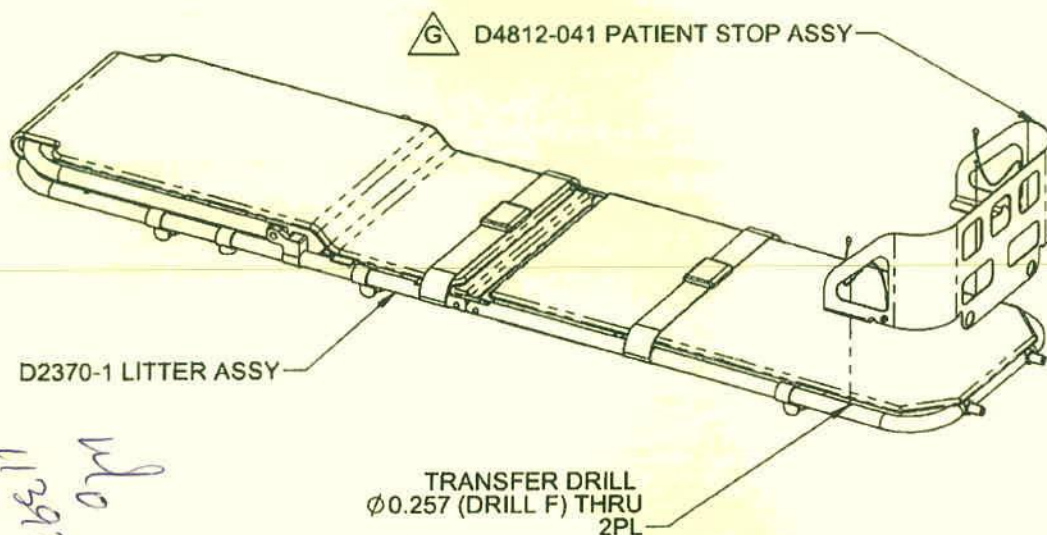
4
4
4
4

1





D2370-1 LITTER ASSEMBLY



D2370-041 LITTER ASSEMBLY

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 13.04.01
CERT. NO.: SH96-10
ISSUE NO.: 3

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	A.P.	DRAWING NO. D350-616	REV. G
MFG. APPR.	N/A	SHEET 9 OF 13	
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	AS350/355 LITTER KIT INSTALLATION	NTS
DATE	13.04.01	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

